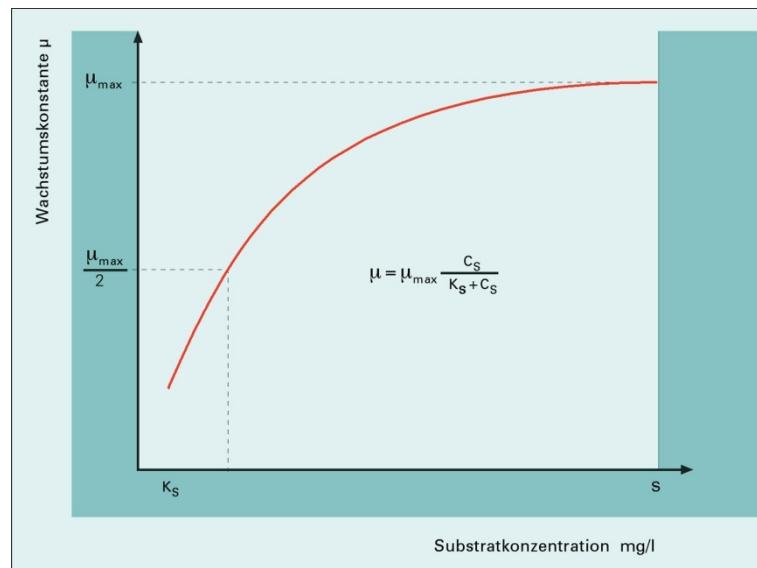


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Growth rate (Monod kinetics)

Monod kinetics (growth of bio mass per time and substrate concentration)

$$\mu_{\text{beob}} = \frac{\mu_{\text{max}} \cdot C_S}{K_S + C_S} \quad (\text{Gl. 1})$$

μ_{beob} observed rate of growth $[\text{h}^{-1}]$, (actual rate of growth)

μ_{max} maximum rate of growth $[\text{h}^{-1}]$

C_S Substrate concentration $[\text{mg/l}]$
 K_S semi-saturation constant, K-value $[\text{mg/l}]$

Dependancy of rate of growth on substrate concentration, Monod relation [Schlegel, 1992]

Increase of micro organisms (Exponential growth):

$$N_t = N_0 \times 2^n \quad (\text{Gl. 2})$$

N_t number of cells at time t $[-]$
 N_0 number of cells at time t = 0 $[-]$
 n number of divisions $[-]$